

PIC480.241D

24V, 20A, 480W, SINGLE PHASE INPUT

PIANO-Series



POWER SUPPLY

- AC 100-240V Wide-range Input
- Active PFC
- Cost Optimized without Compromising Quality or Reliability.
- Width only 59mm
- Efficiency up to 95.0% Safe Hiccup^{PLUS} Overload Mode
- Full Power Between -25°C and +55°C
- Minimal Inrush Current Surge
- DC-OK Relay Contact
- 3 Year Warranty

GENERAL DESCRIPTION

These PIANO series units are extraordinarily compact, industrial grade power supplies that focus on the essential features needed in today's industrial applications. The excellent cost/performance ratio presents many new and exciting opportunities without compromising quality or reliability.

The unit is equipped with a wide-range input voltage stage, many safety approvals and a wide operational temperature range, which makes the unit applicable for global use.

The addition of a DC-OK signal makes the unit suitable for many industry applications such as: process, automation and many other critical applications where preventive function monitoring can help to avoid long downtimes.

SHORT-FORM DATA

| Output voltage | DC 24V | |
|----------------------|---------------------|------------------------|
| Adjustment range | 24 - 28Vdc | Factory setting 24.1V |
| Output current | 20.0-17.1A | Below +55°C ambient |
| | 12.5-10.7A | At +70°C ambient |
| | Derate linearely be | etween +55°C and +70°C |
| Input voltage AC | AC 100-240V | ±10% |
| Mains frequency | 50-60Hz | ±6% |
| Input current AC | 4.4A / 2.3A | At 120 / 230Vac |
| Power factor | 0.99 / 0.97 | At 120 / 230Vac |
| Input inrush current | 15A / 26A peak | At 120 / 230Vac, 40°C |
| Efficiency | 93.9% / 95.0% | At 120 / 230Vac |
| Losses | 31.2W / 25.3W | At 120 / 230Vac |
| Hold-up time | 27ms/ 27ms | At 120 / 230Vac |
| Temperature range | -25°C to +70°C | |
| Size (WxHxD) | 59x124x127mm | Without DIN-rail |
| Weight | 810g / 1.79lb | |

ORDER NUMBERS

Power Supply PIC480.241D

PIRD20.241 Accessory YR40.242

Redundancy module UF20.241 Buffer module

MARKINGS







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All parameters are typical values specified at an input voltage of 230Vac, 50Hz and an output load of 24V, 20A at 25°C ambient and after a 5 minutes run-in time unless otherwise noted.

Redundancy module



PRELIMINARY

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The information given in this document is correct to the best of our knowledge and experience at the time of publication. If not expressly agreed otherwise, this information does not represent a warranty in the legal sense of the word. As the state of our knowledge and experience is constantly changing, the information in this data sheet is subject to revision. We therefore kindly ask you to always use the latest issue of this document (available under www.pulspower.com).

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TERMINOLOGY AND ABREVIATIONS

PE and ⊕ **symbol** PE is the abbreviation for **P**rotective **E**arth and has the same meaning as the symbol ⊕.

Earth, Ground This document uses the term "earth" which is the same as the U.S. term "ground".

T.b.d. To be defined, value or description will follow later.

AC 230V A figure displayed with the AC or DC before the value represents a nominal voltage with standard

tolerances included.

E.g.: DC 12V describes a 12V battery disregarding whether it is full (13.7V) or flat (10V)

230Vac A figure with the unit (Vac) at the end is a momentary figure without any additional tolerances

included.

50Hz vs. 60Hz As long as not otherwise stated, AC 100V and AC 230V parameters are valid at 50Hz mains

frequency. AC 120V parameters are valid for 60Hz mains frequency.

may A key word indicating flexibility of choice with no implied preference.

shall A key word indicating a mandatory requirement.

should A key word indicating flexibility of choice with a strongly preferred implementation.

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1. Intended Use

This device is designed for installation in an enclosure and is intended for the general professional use such as in industrial control, office, communication, and instrumentation equipment.

Do not use this power supply in equipment, where malfunction may cause severe personal injury or threaten human life.

2. Installation Requirements

This device may only be installed and put into operation by qualified personnel.

This device does not contain serviceable parts. The tripping of an internal fuse is caused by an internal defect.

If damage or malfunction should occur during installation or operation, immediately turn power off and send unit to the factory for inspection.

Mount the unit on a DIN-rail so that the input terminals are located on the bottom of the unit.

This device is designed for convection cooling and does not require an external fan. Do not obstruct airflow and do not cover ventilation grid (e.g. cable conduits) by more than 15%!

Keep the following installation clearances: 40mm on top, 20mm on the bottom, 5mm on the left and right sides are recommended when the device is loaded permanently with more than 50% of the rated power. Increase this clearance to 15mm in case the adjacent device is a heat source (e.g. another power supply).

A disconnecting means shall be provided for the output of the power supplies when used in applications according to CSA C22.2 No 107.1-01.

WARNING Risk of electrical shock, fire, personal injury or death.

- Do not use the power supply without proper grounding (Protective Earth). Use the terminal on the input block for earth
- Turn power off before working on the device. Protect against inadvertent re-powering.
- Make sure that the wiring is correct by following all local and national codes.
- Do not modify or repair the unit.
- Do not open the unit as high voltages are present inside.
- Use caution to prevent any foreign objects from entering the housing.
- Do not use in wet locations or in areas where moisture or condensation can be expected.
- Do not touch during power-on, and immediately after power-off. Hot surfaces may cause burns.

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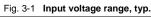
3. AC-INPUT

| AC input | Nom. | AC 100-240V | Suitable for TN-, TT- and IT mains networks | |
|---------------------------------|--------------------------------------|---------------|---|--|
| AC input range | Min. | 90-264Vac | Continuous operation | |
| | Min. | 264-300Vac | < 500ms | |
| Allowed voltage L or N to earth | Max. | 300Vac | Continuous, IEC 62477-1 | |
| Input frequency | Nom. | 50-60Hz | ±6% | |
| Turn-on voltage | Тур. | 81Vac | Steady-state value, see Fig. 3-1 | |
| Shut-down voltage | Тур. | 63Vac / 71Vac | At no load / nominal load, steady-state value, see Fig. 3-1 | |
| External input protection | See recommendations in chapter 24.3. | | | |

| | | AC 100V | AC 120V | AC 230V | |
|----------------------------|------|----------------|----------------|---------|--|
| Input current | Тур. | 5.2A | 4.4A | 2.3A | At 24V, 20A, see Fig. 3-3 |
| Power factor ^{*)} | Тур. | 0.99 | 0.99 | 0.97 | At 24V, 20A, see Fig. 3-4 |
| Crest factor**) | Тур. | 1.6 | 1.7 | 2.0 | At 24V, 20A |
| Start-up delay | Тур. | 340ms | 270ms | 250ms | See Fig. 3-2 |
| Rise time | Тур. | 60ms | 60ms | 60ms | At 24V, 20A const. current load, 0mF load capacitance, see Fig. 3-2 |
| | Тур. | 170ms | 170ms | 170ms | At 24V, 20A const. current load, 20mF load capacitance, see Fig. 3-2 |
| Turn-on overshoot | Max. | 200mV | 200mV | 200mV | See Fig. 3-2 |

^{*)} The power factor is the ratio of the true (or real) power to the apparent power in an AC circuit.

^{**)} The crest factor is the mathematical ratio of the peak value to RMS value of the input current waveform.



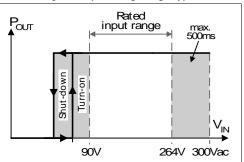


Fig. 3-3 Input current vs. output load at 24V

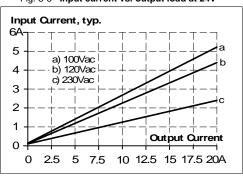


Fig. 3-2 Turn-on behavior, definitions

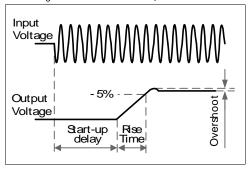
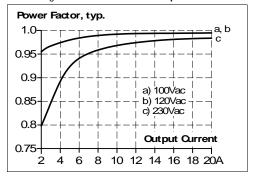


Fig. 3-4 Power factor vs. output load



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4. DC-INPUT

Do not operate this power supply with DC-input voltage.

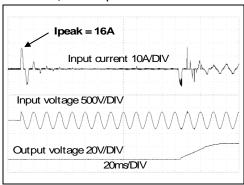
5. INPUT INRUSH CURRENT

An active inrush limitation circuit (NTCs, which are bypassed by a relay contact) limits the input inrush current after turn-on of the input voltage.

| | | AC 100V | AC 120V | AC 230V | |
|----------------|------|---------------------|---------------------|---------------------|---------------------|
| Inrush current | Тур. | 17A _{peak} | 15A _{peak} | 16A _{peak} | At 25°C, cold start |
| | Max. | 19A _{peak} | 18A _{peak} | $32A_{peak}$ | At 40°C, cold start |
| | Тур. | 17A _{peak} | 15A _{peak} | $26A_{peak}$ | At 40°C, cold start |
| Inrush energy | Max. | 1A ² s | 1A ² s | 1A ² s | At 40°C, cold start |

^{*)} The charging current into EMI suppression capacitors is disregarded in the first microseconds after switch-on.

Fig. 5-1 Typical turn-on behaviour at nominal load, 230Vac input and 25°C ambient





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6. OUTPUT

| Output voltage | Nom. | DC 24V | | | |
|------------------------------|------|---|---|--|--|
| Adjustment range Min. 24-28V | | 24-28V | Guaranteed | | |
| | Max. | 30V | This is the maximum output voltage which can occur at the clockwise end position of the potentiometer due to tolerances. It is not a guaranteed value which can be achieved. | | |
| Factory settings | Тур. | 24.1V | ±0.2%, at full load, cold unit | | |
| Line regulation | Max. | 5mV | Between 85 and 264Vac | | |
| Load regulation | Max. | 100mV | Between 0A and 20A, static value, see Fig. 6-1 | | |
| Ripple and noise voltage | Max. | 100mVpp | Bandwidth 20Hz to 20MHz, 50 Ohm | | |
| Output current No | | 20A | At 24V and an ambient temperature below 55°C, see Fig. 6-1 | | |
| | Nom. | 12.5A | At 24V and 70°C ambient temperature, see Fig. 6-1 | | |
| | Nom. | 17.1A | At 28V and an ambient temperature below 55°C, see Fig. 6-1 | | |
| | Nom. | 10.7A | At 28V and 70°C ambient temperature, see Fig. 6-1 | | |
| Overload behaviour | | Continuous current | Output voltage above 13Vdc, see Fig. 6-1 | | |
| | | Hiccup ^{PLUS} mode ²⁾ | Output voltage below 13Vdc, see Fig. 6-1 | | |
| Short-circuit current | Min. | 25A ¹⁾ | Load impedance 50mOhm, see Fig. 6-1 | | |
| | Max. | 35A ¹⁾ | Load impedance 50mOhm, see Fig. 6-1 | | |
| | Тур. | 10A | Average (R.M.S.) current, load impedance 50mOhm, see Fig. 6-1 | | |
| Output capacitance | Тур. | 6 800µF | Included inside the power supply | | |

Discharge current of output capacitors is not included.
 Hiccup PLUS Mode

At heavy overloads (when output voltage falls below 13V), the power supply typically delivers continuous output current for 5s. After this, the output is switched off for approx. 7s before a new start attempts with duration of 1s are automatically performed. This cycle is repeated as long as the overload exists. If the overload has been cleared, the device will operate normally.

Fig. 6-1 Output voltage vs. output current, typ.

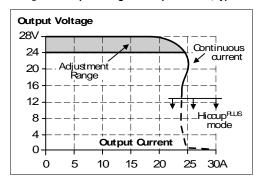
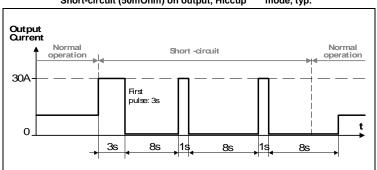


Fig. 6-2 Short-circuit (50mOhm) on output, Hiccup PLUS mode, typ.



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7. HOLD-UP TIME

| | | AC 100V | AC 120V | AC 230V | |
|--------------|------|---------|---------|---------|---------------------------|
| Hold-up Time | typ. | 54ms | 54ms | 54ms | At 24V, 10A, see Fig. 7-1 |
| | min. | 44ms | 44ms | 44ms | At 24V, 10A, see Fig. 7-1 |
| | typ. | 27ms | 27ms | 27ms | At 24V, 20A, see Fig. 7-1 |
| | min. | 22ms | 22ms | 22ms | At 24V, 20A, see Fig. 7-1 |

Fig. 7-1 Hold-up time vs. input voltage

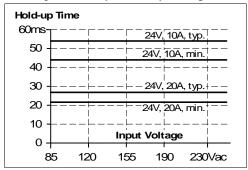
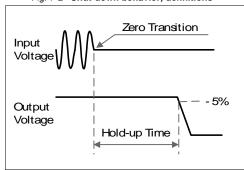


Fig. 7-2 Shut-down behavior, definitions

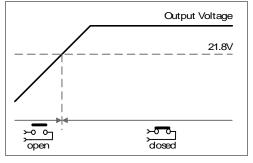


8. DC-OK RELAY CONTACT

This feature monitors the output voltage, which is produced by the power supply itself. It is independent of a back-fed voltage from a unit connected in parallel to the power supply output (e.g. redundant application).

| Threshold voltage | typ. 21.8V (fixed) | |
|-------------------|--|--|
| Contact closes | As soon as the output voltage reaches 21.8V. | |
| Contact opens | As soon as the output voltage falls below 21.7V. | |
| Contact ratings | Maximal 60Vdc 0.3A, 30Vdc 1A, 30Vac 0.5A, resistive load | |
| | Minimal permissible load: 1mA at 5Vdc | |
| Isolation voltage | See dielectric strength table in section 18. | |

Fig. 8-1 DC-ok relay contact behavior



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9. EFFICIENCY AND POWER LOSSES

| | | AC 100V | AC 120V | AC 230V | |
|----------------------------------|------|---------|---------|---------|---|
| Efficiency | Тур. | 93.3% | 93.9% | 95.0% | At 24V, 20A |
| Average efficiency ^{*)} | Тур. | 93.1% | 93.4% | 94.2% | 25% at 5A, 25% at 10A, 25% at 15A, 25% at 20A |
| Power losses | Тур. | 1.3W | 1.1W | 1.2W | At 24V, 0A |
| | Тур. | 16.8W | 16.0W | 13.9W | At 24V, 10A |
| | Тур. | 34.5W | 31.2W | 25.3W | At 24V, 20A |

^{*)} The average efficiency is an assumption for a typical application where the power supply is loaded with 25% of the nominal load for 25% of the time, 50% of the nominal load for another 25% of the time, 75% of the nominal load for another 25% of the time and with 100% of the nominal load for the rest of the time.

Fig. 9-1 Efficiency vs. output current at 24V, typ.

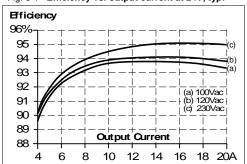


Fig. 9-3 Efficiency vs. input voltage at 24V, 20A, tvp.

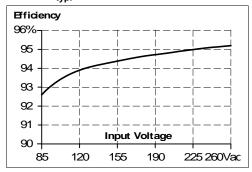


Fig. 9-2 Losses vs. output current at 24V, typ.

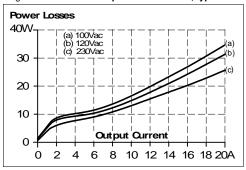
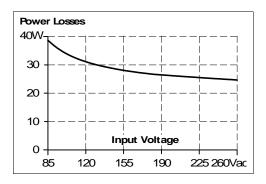


Fig. 9-4 Losses vs. input voltage at 24V, 20A, typ.





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10. LIFETIME EXPECTANCY

The Lifetime expectancy shown in the table indicates the minimum operating hours (service life) and is determined by the lifetime expectancy of the built-in electrolytic capacitors. Lifetime expectancy is specified in operational hours and is calculated according to the capacitor's manufacturer specification. The manufacturer of the electrolytic capacitors only guarantees a maximum life of up to 15 years (131 400h). Any number exceeding this value is a calculated theoretical lifetime which can be used to compare devices.

| | AC 100V | AC 120V | AC 230V | |
|---------------------|----------|----------|----------------|----------------------|
| Lifetime expectancy | 72 000h | 79 000h | 102 000h | At 24V, 20A and 40°C |
| | 167 000h | 171 000h | 197 000h | At 24V, 10A and 40°C |
| | 203 000h | 223 000h | 288 000h | At 24V, 20A and 25°C |
| | 472 000h | 485 000h | 557 000h | At 24V, 10A and 25°C |

11. MTBF

MTBF stands for **M**ean **T**ime **B**etween **F**ailure, which is calculated according to statistical device failures, and indicates reliability of a device. It is the statistical representation of the likelihood of a unit to fail and does not necessarily represent the life of a product.

The MTBF figure is a statistical representation of the likelihood of a device to fail. A MTBF figure of e.g. 1 000 000h means that statistically one unit will fail every 100 hours if 10 000 units are installed in the field. However, it can not be determined if the failed unit has been running for 50 000h or only for 100h.

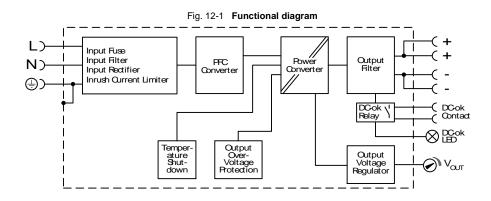
For these types of units the MTTF (Mean Time To Failure) value is the same value as the MTBF value.

| | AC 100V | AC 120V | AC 230V | |
|--------------------------|---------|---------|---------|---|
| MTBF SN 29500, IEC 61709 | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 40°C |
| | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 25°C |
| MTBF MIL HDBK 217F | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 40°C; Ground Benign GB40 |
| | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 25°C; Ground Benign GB25 |
| | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 40°C; Ground Fixed GF40 |
| | T.B.D. | T.B.D. | T.B.D. | At 24V, 20A and 25°C; Ground Fixed GF25 |



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12. FUNCTIONAL DIAGRAM



13. TERMINALS AND WIRING

The terminals are IP20 finger safe constructed and suitable for field and factory wiring.

| | Input and output | DC-OK-Signal |
|--|----------------------------------|--------------------------------|
| Туре | Screw terminals | Push-in terminals |
| Solid wire | Max. 6mm ² | Max. 1.5mm ² |
| Stranded wire | Max. 4mm ² | Max. 1.5mm ² |
| American Wire Gauge | AWG20-10 | AWG28-16 |
| Maximal wire diameter (including ferrules) | 2.8mm | 1.6mm |
| Wire stripping length | 7mm / 0.28inch | 7mm / 0.28inch |
| Screwdriver | 3.5mm slotted or cross-head No 2 | 3mm slotted to open the spring |
| Recommended tightening torque | 1Nm, 9lb.in | not applicable |

Instructions:

- a) Use appropriate copper cables that are designed for minimum operating temperatures of: 75°C for ambient up to 55°C and 90°C for ambient up to 70°C minimum.
- b) Follow national installation codes and installation regulations!
- c) Ensure that all strands of a stranded wire enter the terminal connection!
- d) Unused terminal compartments should be securely tightened.
- e) Ferrules are allowed

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14. FRONT SIDE AND USER ELEMENTS

Fig. 14-1 Front side



- A Input Terminals (screw terminals)
 - N, L Line input
 - ⊕ PE (Protective Earth) input
- **B** Output Terminals (screw terminals, two pins per pole)
 - Positive output
 - Negative (return) output
- C DC-OK LED (green)

On, when the output voltage is >18V

D Output voltage potentiometer

Guaranteed adjustment range: 24-28V Factory set: 24.1V

E DC-OK Relay Contact (push-in terminals)

Description see chapter 8.



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15. EMC

The power supply is suitable for applications in industrial, residential, commercial and light industry environments.

| EMC Immunity | According generic standards: EN 61000-6-1 and EN 61000-6-2 | | | |
|--------------------------------------|--|--------------------------------------|----------------------|-------------|
| Electrostatic discharge EN 61000-4-2 | | Contact discharge | 8kV | Criterion A |
| · · | | Air discharge | 8kV | Criterion A |
| Electromagnetic RF field | EN 61000-4-3 | 80MHz-2.7GHz | 10V/m | Criterion A |
| Fast transients (Burst) | EN 61000-4-4 | Input lines | 4kV | Criterion A |
| | | Output lines | 2kV | Criterion A |
| | | DC-OK signal (coupling clamp) | 2kV | Criterion A |
| Surge voltage on input | EN 61000-4-5 | $L \rightarrow N$ | 2kV | Criterion A |
| | | $L \rightarrow PE, N \rightarrow PE$ | 4kV | Criterion A |
| Surge voltage on output | EN 61000-4-5 | + → - | 500V | Criterion A |
| 5 5 . | | + / - → PE | 1kV | Criterion A |
| Surge voltage on DC-OK | EN 61000-4-5 | DC-OK signal → PE | 1kV | Criterion A |
| Conducted disturbance | EN 61000-4-6 | 0.15-80MHz | 10V | Criterion A |
| Mains voltage dips | EN 61000-4-11 | 0% of 120Vac | 0Vac, 20ms | Criterion A |
| | | 40% of 120Vac | 48Vac, 200ms | T.B.D. |
| | | 70% of 120Vac | 84Vac, 500ms | Criterion A |
| | | 0% of 200Vac | 0Vac, 20ms | Criterion A |
| | | 40% of 200Vac | 80Vac, 200ms | Criterion A |
| | | 70% of 200Vac | 140Vac, 500ms | Criterion A |
| Voltage interruptions | EN 61000-4-11 | 0% of 220Vac (=0V) | 5000ms | Criterion C |
| Voltage sags | SEMI F47 0706 | Dips on the input voltage according | ig to SEMI F47 stand | lard |
| | | 80% of 120Vac (96Vac) | 1000ms | Criterion A |
| | | 70% of 120Vac (84Vac) | 500ms | Criterion A |
| | | 50% of 120Vac (60Vac) | 200ms | T.B.D. |
| Powerful transients | VDE 0160 | Over entire load range | 750V, 0.3ms | Criterion A |
| Criterions: | | | | |

Criterions:

C: Temporary loss of function is possible. Power supply may shut-down and restarts by itself. No damage or hazards for the power supply will occur.

| EMC Emission | According generic standards: EN 61000-6-4 | |
|-------------------------------------|---|---|
| Conducted emission input lines | EN 55011, EN 55022, FCC Part 15, CISPR 11, CISPR 22 | Class B |
| Conducted emission output lines **) | IEC/CISPR 16-1-2, IEC/CISPR 16-2-1 | Limits for DC power port acc. EN 61000-6-3 not fulfilled (For information only, not mandatory for EN 61000-6-3) |
| Radiated emission | EN 55011, EN 55022 | Class B |
| Harmonic input current | EN 61000-3-2 | Fulfilled, Class A limits |
| Voltage fluctuations, flicker | EN 61000-3-3 | Fulfilled |
| | | Tested with constant current loads, non pulsing |

This device complies with FCC Part 15 rules.

Operation is subjected to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

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A: Power supply shows normal operation behavior within the defined limits.



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Switching frequencies:

| PFC converter | 80kHz to 130kHz | Input voltage and load dependent |
|---------------------|-----------------|-----------------------------------|
| Main converter | 75kHz to 180kHz | Output voltage and load dependent |
| Auxiliary converter | 60kHz | Fixed frequency |

16. ENVIRONMENT

| Operational temperature ¹⁾ | -25°C to +70°C (14°F to 158°F) | Reduce output power according Fig. 15-1 | |
|---------------------------------------|--|--|--|
| Storage temperature | -40°C to +85°C (-40°F to 185°F) | For storage and transportation | |
| Output de-rating | 12W/°C | From +55°C to +70°C (131°F to 158°F) | |
| Humidity ²⁾ | 5 to 95% r.h. | IEC 60068-2-30 | |
| Vibration sinusoidal | 2-17.8Hz: ±1.6mm; 17.8-500Hz: 2g ³⁾ 2 hours / axis | IEC 60068-2-6 | |
| Shock | 30g 6ms, 20g 11ms ³⁾ 3 bumps / direction, 18 bumps in total | IEC 60068-2-27 | |
| Altitude | 0 to 2000m (0 to 6 560ft) | Without any restrictions | |
| | 2000 to 6000m (6 560 to 20 000ft) | Reduce output power or ambient temperature, see Fig. 15-2 IEC 62477-1, overvoltage category II | |
| Altitude de-rating | 30W/1000m or 5°C/1000m | Above 2000m (6 560ft), see Fig. 15-2 | |
| Over-voltage category | III | IEC 62477-1, altitudes up to 2000m | |
| | II | Altitudes from 2000m to 6000m | |
| Degree of pollution | 2 | IEC 62477-1, not conductive | |
| LABS compatibility | The unit does not release any silicone or other LABS-critical substances and is suitable for use in paint shops. | | |
| Audible noise | Some small audible noise will be emitted from the power supply | | |
| Corrosive gases | ISA-71.04-1985, Severity Level G3 | | |

¹⁾ Operational temperature is the same as the ambient or surrounding temperature and is defined as the air temperature 2cm below the unit.

Fig. 16-1 Output current vs. ambient temp.

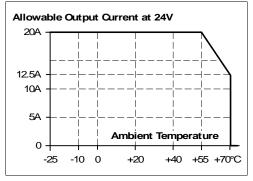
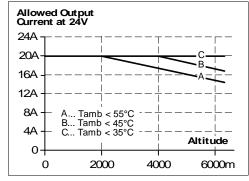


Fig. 16-2 Output current vs. altitude



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²⁾ Do not energize while condensation is present

³⁾ Tested on a DIN-Rail with a thickness of 1.3mm.



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17. PROTECTION FEATURES

| Output protection | Electronically protected against overload, no-load and short-circuits. In case of a protection event, audible noise may occur. | |
|--------------------------------|--|---|
| Output over-voltage protection | Typ. 30.5Vdc max. 32Vdc | In case of an internal power supply defect, a redundant circuit limits the maximum output voltage. The output shuts down and automatically attempts to restart. |
| Degree of protection | IP 20 | EN/IEC 60529 Caution: For use in a controlled environment according to CSA 22.2 No 107.1-01. |
| Over-temperature protection | Yes | Output shut-down with automatic restart. The temperature sensor turns the unit off in safety critical situation, which can happen e.g. when de-rating requirements are not observed, ambient temperature is too high or ventilation is obstructed. There is no correlation between the operating temperature and turn-off temperature since this is dependent on input voltage, load and installation methods. |
| Input transient protection | MOV (Metal Oxide Varistor) | For protection values see chapter 15 (EMC). |
| Internal input fuse | Included | Not user replaceable slow-blow high-braking capacity fuse |

18. SAFETY FEATURES

| Input / output separation | SELV | IEC/EN 60950-1 | |
|---------------------------------|---------------------------------|--|--|
| | PELV | IEC/EN 60204-1, IEC 62477-1, IEC 60364-4-41 | |
| | Double or reinforced insulation | | |
| Class of protection | 1 | PE (Protective Earth) connection required | |
| Isolation resistance | > 500MOhm | At delivered condition between input and output, measured with 500Vdc | |
| | > 500MOhm | At delivered condition between input and PE, measured with 500Vdc | |
| | > 500MOhm | At delivered condition between output and PE, measured with 500Vdc | |
| | > 500MOhm | At delivered condition between output and DC-OK contacts, measured with 500Vdc | |
| PE resistance | < 0.10hm | Resistance between PE terminal and the housing in the area of the DIN-rail mounting bracket. | |
| Touch current (leakage current) | T.B.D. | At 100Vac, 50Hz, TN-,TT-mains / IT-mains | |
| | T.B.D. | At 120Vac, 60Hz, TN-,TT-mains / IT-mains | |
| | T.B.D. | At 230Vac, 50Hz, TN-,TT-mains / IT-mains | |
| | T.B.D. | At 110Vac, 50Hz, TN-,TT-mains / IT-mains | |
| | T.B.D. | At 132Vac, 60Hz, TN-,TT-mains / IT-mains | |
| | T.B.D. | At 264Vac, 50Hz, TN-,TT-mains / IT-mains | |

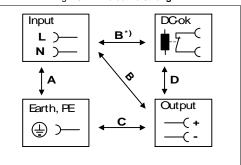


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19. DIELECTRIC STRENGTH

The output voltage is floating and has no ohmic connection to the ground. Type and factory tests are conducted by the manufacturer. Field tests may be conducted in the field using the appropriate test equipment, which applies the voltage with a slow ramp (2s up and 2s down). Connect all input-terminals together as well as all output poles before conducting the test. When testing, set the cut-off current settings to the value in the table below.

Fig. 19-1 Dielectric strength



| | | Α | В | С | D |
|-------------------------|-----|---------|---------|---------|--------|
| Type test | 60s | 2500Vac | 3000Vac | 1000Vac | 500Vac |
| Factory test | 5s | 2500Vac | 2500Vac | 500Vac | 500Vac |
| Field test | 5s | 2000Vac | 2000Vac | 500Vac | 500Vac |
| Cut-off current setting | | > 15mA | > 15mA | > 20mA | > 1mA |

To fulfil the PELV requirements according to EN60204-1 § 6.4.1, we recommend that either the + pole, the – pole or any other part of the output circuit shall be connected to the protective earth system. This helps to avoid situations in which a load starts unexpectedly or can not be switched off when unnoticed earth faults occur.

B*) When testing input to DC-OK, ensure that the maximal voltage between DC-OK and the output is not exceeded (column D). We recommend connecting DC-OK pins and the output pins together when performing the test.



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20. APPROVALS

| EC Declaration of Conformity | C€ | The CE mark indicates conformance with the - EMC directive (available) and the - Low-voltage directive (available) |
|---|-------------------------------|--|
| IEC 60950-1 2 nd Edition planned | IECEE CB SCHEME | CB Scheme, Information Technology Equipment |
| UL 60950-1 2 nd Edition planned | c AL ®us | Recognized for use as Information Technology Equipment, Level 5; U.S.A. (UL 60950-1) and Canada (C22.2 No. 60950-1); E-File: E137006 Applicable for altitudes up to 2000m. |
| UL 508 planned | C UL US LISTED IND. CONT. EQ. | Listed for use as Industrial Control Equipment; U.S.A. (UL 508) and Canada (C22.2 No. 107-1-01); E-File: E198865 |

21. ROHS, REACH AND OTHER FULFILLED STANDARDS

| RoHS Directive | RoHS✔ | Directive 2011/65/EU of the European Parliament and the Council of June 8 th , 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment. |
|---------------------------------|---------------------------------|--|
| REACH Directive | REACH ✓ | Directive 1907/2006/EU of the European Parliament and the Council of June 1 st , 2007 regarding the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) |
| IEC/EN 61558-2-16 (Annex BB) | Safety Isolating Transformer | Safety Isolating Transformers corresponding to Part 2-6 of the IEC/EN 61558 |



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PIANO-Series 24V, 20A, 480W, SINGLE PHASE INPUT

22. PHYSICAL DIMENSIONS AND WEIGHT

Weight 124mm 4.88"

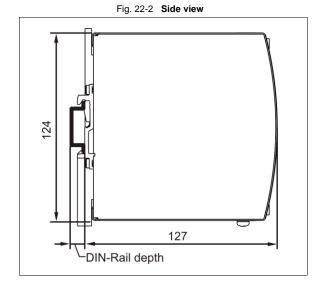
Depth 127mm 5.0"
The DIN-rail height must be added to the unit depth to calculate the total required installation depth.

Weight 810g / 1.79lb

DIN-Rail Use 35mm DIN-rails according to EN 60715 or EN 50022 with a height of 7.5 or 15mm.

Housing material Body: Aluminium alloy

Cover: zinc-plated steel
Installation clearances See chapter 2



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23. ACCESSORY

23.1. YR40.242 REDUNDANCY MODULE

The YR40.242 is the preferred redundancy module for PIC480.241C power supplies. It is equipped with two input channels

(20A each), which are individually decoupled by utilizing MOSFET technology. The output current can go as high as 40A.

Using MOSFETs instead of diodes reduces the heat generation and the voltage drop between input and output.

The YR40.242 does not require an additional auxiliary voltage.

Due to the low power losses, the unit is very slender and only requires 36mm width on the DINrail.

See chapter 24.6 for instructions how to build a redundant system.



The PIRD20.241 is a very cost effective diode redundancy module, which can be used to build 1+1 and N+1 redundant systems. It is equipped with two input channels, which can be connected to power supplies with up to 10A output current and one output, which can carry nominal currents up to 20A.

If 20A power supplies are utilized, it is recommended to connect the power supply output to both inputs of the redundancy module. Therefore, two redundancy modules are required to build a 20A redundant power system.

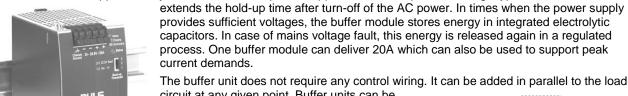
The PIRD20.241 is the perfect solution to use in a redundant system, if the power supply itself is equipped with a DC-OK signal.

The PIRD20.241 does not require an additional auxiliary voltage and is self- powered even in case of a short circuit across the output.

See chapter 24.6 for instructions how to build a redundant system.

23.3. UF20.241 Buffer module

This buffer unit is a supplementary device for DC 24V power supplies. It delivers power to bridge typical mains failures or



circuit at any given point. Buffer units can be added in parallel to increase the output ampacity or the hold-up time.

AC Power Supply Unit(s)

DC

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24. APPLICATION NOTES

24.1. PEAK CURRENT CAPABILITY

The unit can deliver peak currents (up to several milliseconds) which are higher than the specified short term currents.

This helps to start current demanding loads. Solenoids, contactors and pneumatic modules often have a steady state coil and a pick-up coil. The inrush current demand of the pick-up coil is several times higher than the steady-state current and usually exceeds the nominal output current. The same situation applies when starting a capacitive load.

The peak current capability also ensures the safe operation of subsequent circuit breakers of load circuits. The load branches are often individually protected with circuit breakers or fuses. In case of a short or an overload in one branch circuit, the fuse or circuit breaker need a certain amount of over-current to open in a timely manner. This avoids voltage loss in adjacent circuits.

The extra current (peak current) is supplied by the power converter and the built-in large sized output capacitors of the power supply. The capacitors get discharged during such an event, which causes a voltage dip on the output. The following two examples show typical voltage dips for resistive loads:

Fig. 24-1 40A peak current for 50ms , typ. (2x the nominal current)

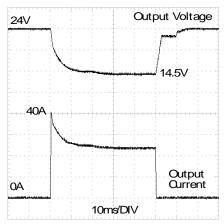
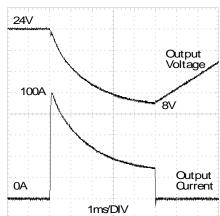


Fig. 24-2 100A peak current for 5ms, typ. (5x the nominal current)



Peak current voltage dips

Typically from 24V to 14.5V Typically from 24V to 11.5V Typically from 24V to 8V At 40A for 50ms, resistive load At 100A for 2ms, resistive load At 100A for 5ms, resistive load

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24.2. BACK-FEEDING LOADS

Loads such as decelerating motors and inductors can feed voltage back to the power supply. This feature is also called return voltage immunity or resistance against Back- E.M.F. (<u>E</u>lectro <u>Magnetic Force</u>).

This power supply is resistant and does not show malfunctioning when a load feeds back voltage to the power supply. It does not matter whether the power supply is on or off.

The maximum allowed feed-back-voltage is 35Vdc. The absorbing energy can be calculated according to the built-in large sized output capacitor which is specified in chapter 6.

24.3. EXTERNAL INPUT PROTECTION

The unit is tested and approved for branch circuits up to 30A (UL) and 32A (IEC). An external protection is only required if the supplying branch has an ampacity greater than this. Check also local codes and local requirements. In some countries local regulations might apply.

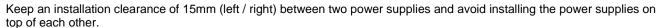
If an external fuse is necessary or utilized, minimum requirements need to be considered to avoid nuisance tripping of the circuit breaker. A minimum value of 10A B- or 6A C-Characteristic breaker should be used.

24.4. SERIES OPERATION

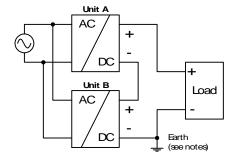
Power supplies of the same type can be connected in series for higher output voltages. It is possible to connect as many units in series as needed, providing the sum of the output voltage does not exceed 150Vdc. Voltages with a potential above 60Vdc are not SELV any more and can be dangerous. Such voltages must be installed with a protection against touching.

Earthing of the output is required when the sum of the output voltage is above 60Vdc.

Avoid return voltage (e.g. from a decelerating motor or battery) which is applied to the output terminals.



Pay attention that leakage current, EMI, inrush current, harmonics will increase when using multiple power supplies.



24.5. Parallel Use to Increase Output Power

Do not use the power supply in parallel to increase the output power.

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24.6. PARALLEL USE FOR 1+1 REDUNDANCY

Power supplies can be paralleled for 1+1 redundancy to gain higher system availability. Redundant systems require a certain amount of extra power to support the load in case one power supply unit fails. The simplest way is to put two power supplies in parallel. This is called a 1+1 redundancy. In case one power supply unit fails, the other one is automatically able to support the load current without any interruption.

Please note: This simple way to build a redundant system does not cover failures such as an internal short circuit in the secondary side of the power supply. In such a case, the defect unit becomes a load for the other power supplies and the output voltage can not be maintained any more. This can only be avoided by utilizing decoupling diodes or decoupling Mosfets, which are included in redundancy modules

Recommendations for building redundant power systems:

- a) Monitor the individual power supply units. Therefore, use the DC-OK relay contact of the power supply.
- b) Use separate input fuses for each power supply.
- c) Use separate mains systems for each power supply whenever it is possible.
- d) It is desirable to set the output voltages of all units to the same value (± 100mV) or leave it at the factory setting.

Fig. 24-3 1+1 Redundant configuration for 20A load current with a dual redundancy module

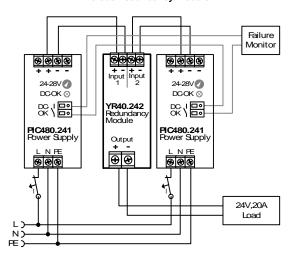
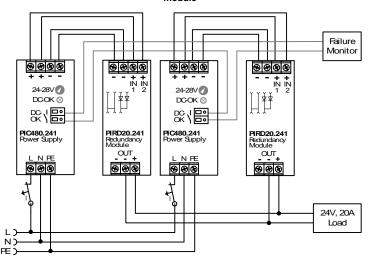


Fig. 24-4 1+1 Redundant configuration with two Piano PIRD20.241 redundancy module



24.7. INDUCTIVE AND CAPACITIVE LOADS

The unit is designed to supply any kind of loads, including capacitive and inductive loads. If extreme large capacitors, such as EDLCs (electric double layer capacitors or "UltraCaps") with a capacitance larger than 2.0F are connected to the output, the unit might charge the capacitor in the Hiccup PLUS mode (see chapter 6).

24.8. CHARGING OF BATTERIES

Do not use the power supply to charge batteries.

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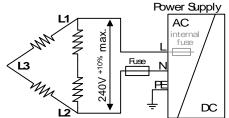
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24.9. OPERATION ON TWO PHASES

The power supply can also be used on two-phases of a three-phase-system. Such a phase-to-phase connection is allowed as long as the supplying voltage is below 240V^{+10%}.



24.10. Use in a Tightly Sealed Enclosure

When the power supply is installed in a tightly sealed enclosure, the temperature inside the enclosure will be higher than outside. In such situations, the inside temperature defines the ambient temperature for the power supply.

The following measurement results can be used as a reference to estimate the temperature rise inside the enclosure.

The power supply is placed in the middle of the box; no other heat producing items are inside the box.

Enclosure: Rittal Type IP66 Box PK 9519 100, plastic, 180x180x165mm

Input: 230Vac

Load: 24V, 16A (=80%); load is placed outside the box

Temperature inside the box: 50.1°C (in the middle of the right side of the power supply with a distance of 1cm)

Temperature outside the box: 22.8°C Temperature rise: 27.3K

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